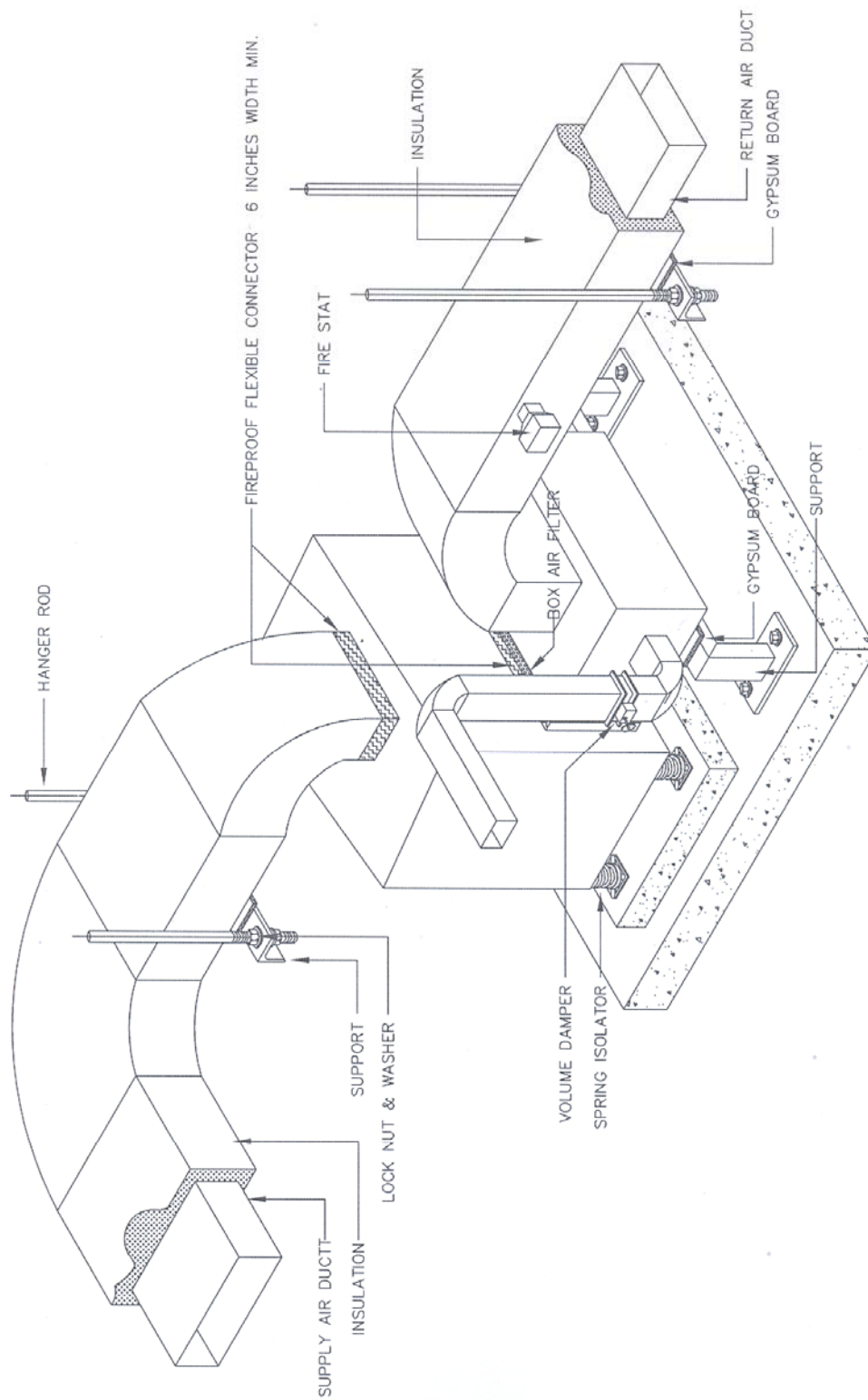
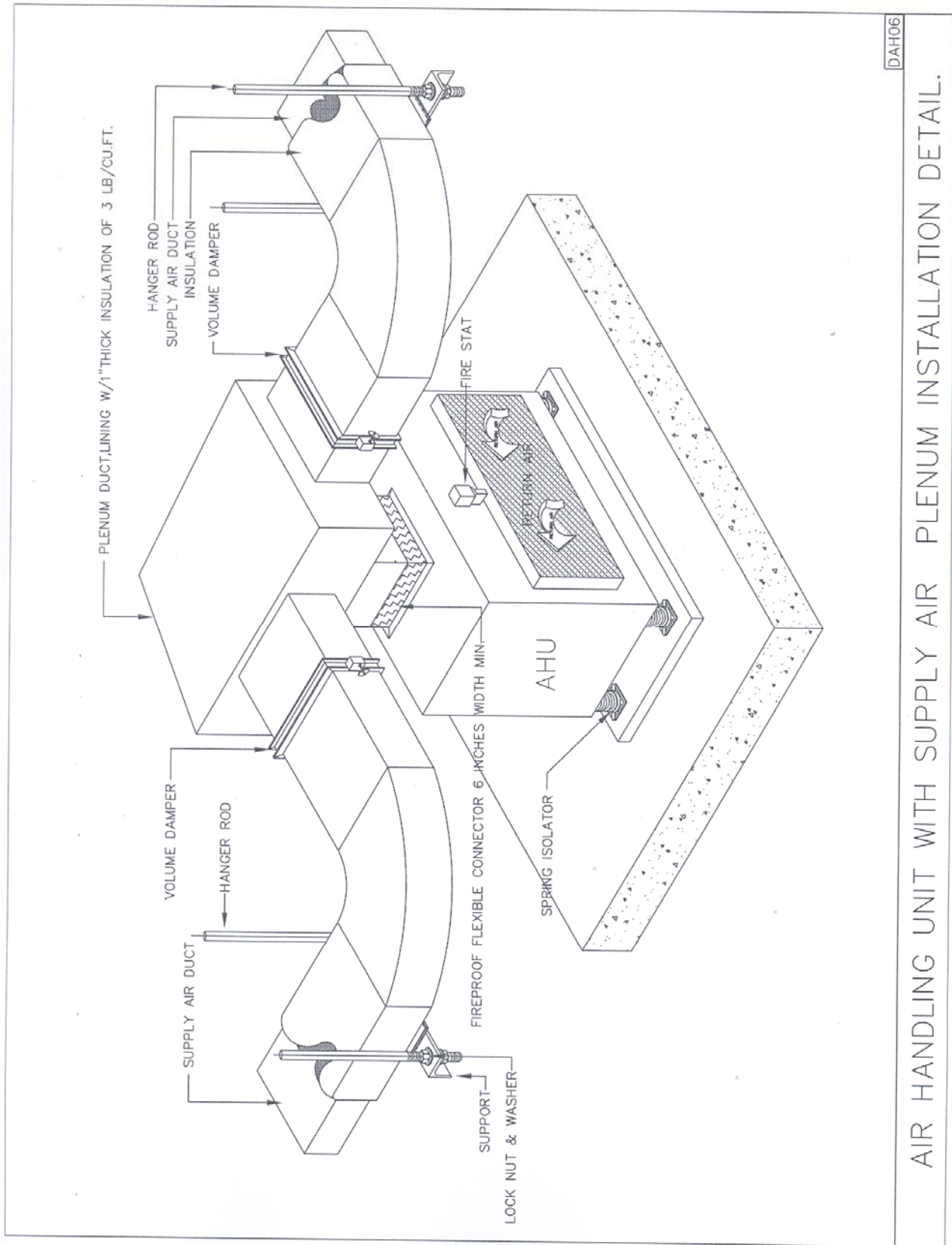




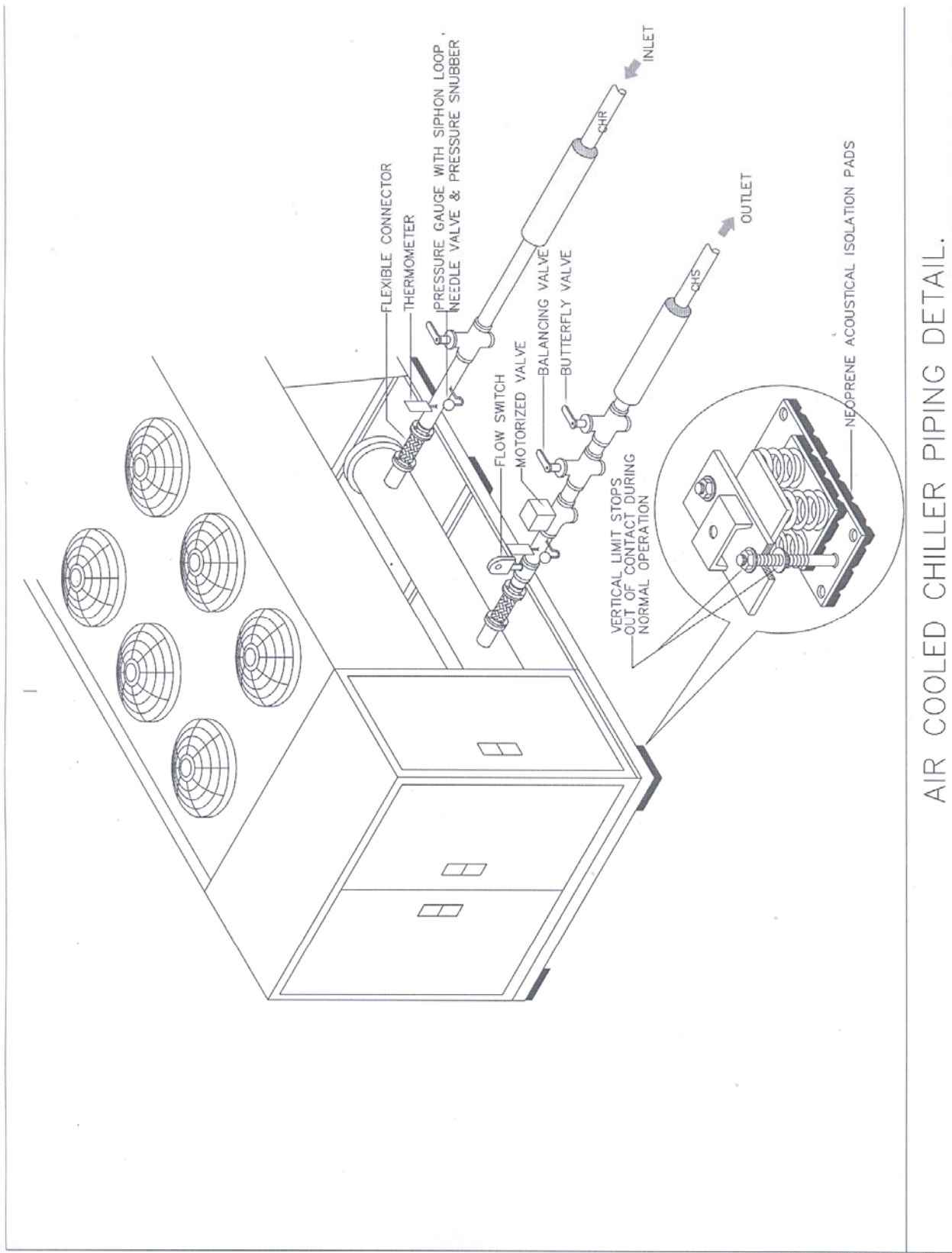
DAH05

AIR HANDLING UNIT WITH RETURN AIR PLENUM INSTALLATION DETAIL

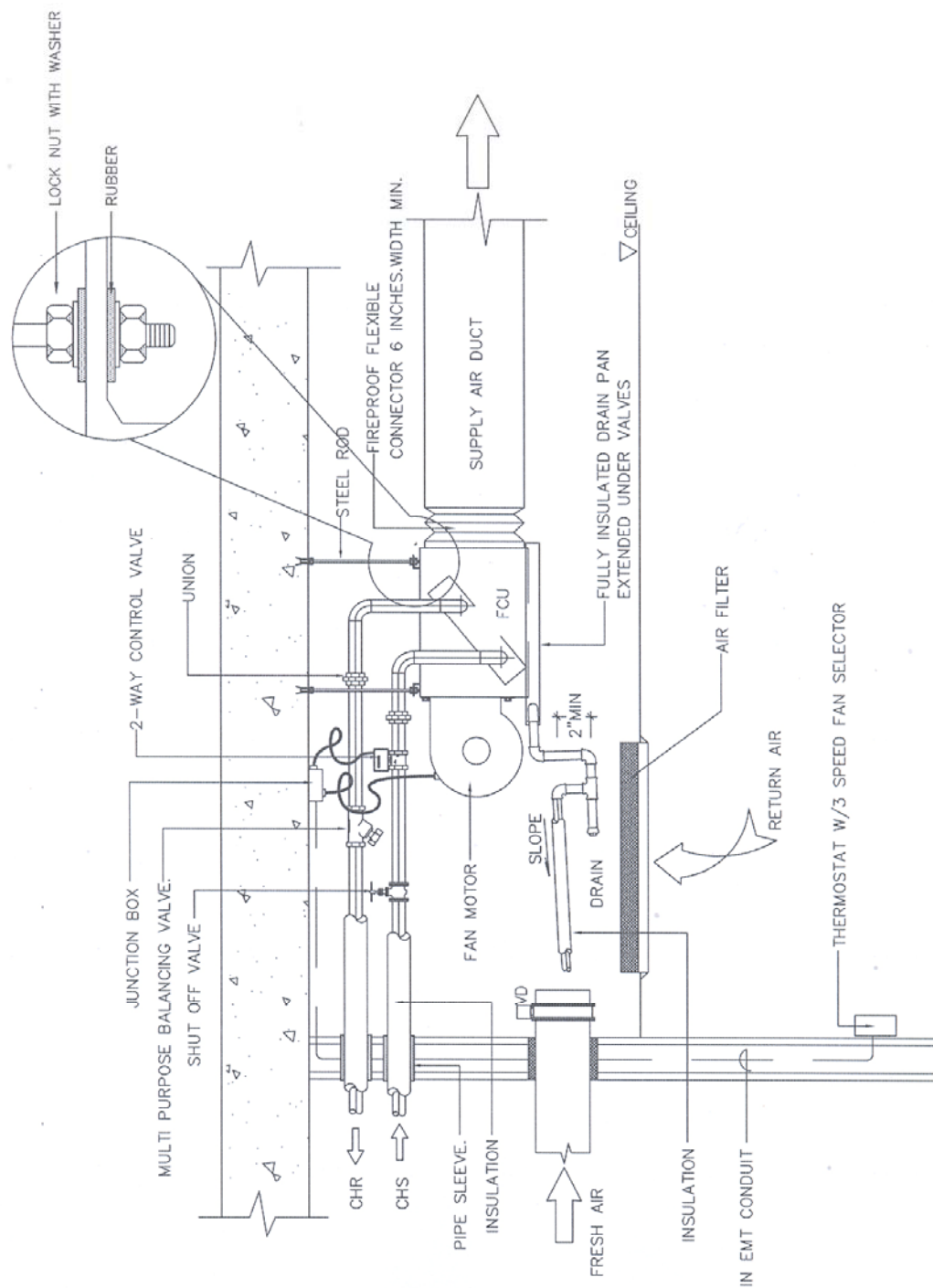


DAH06

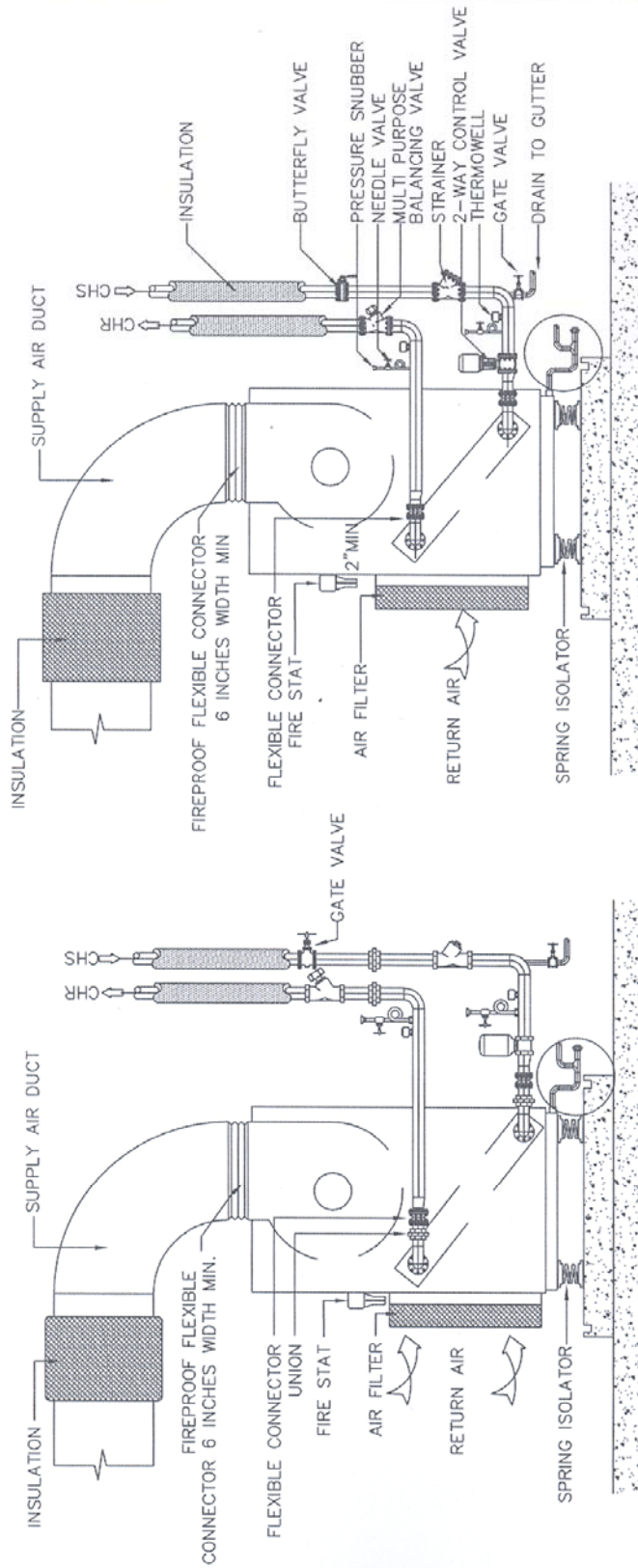
AIR HANDLING UNIT WITH SUPPLY AIR PLENUM INSTALLATION DETAIL.



AIR COOLED CHILLER PIPING DETAIL.

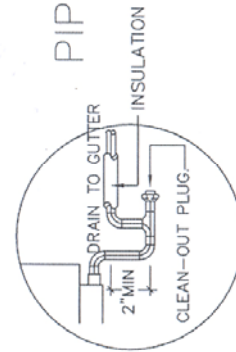


CEILING MOUNTED FAN COIL UNIT DETAIL.



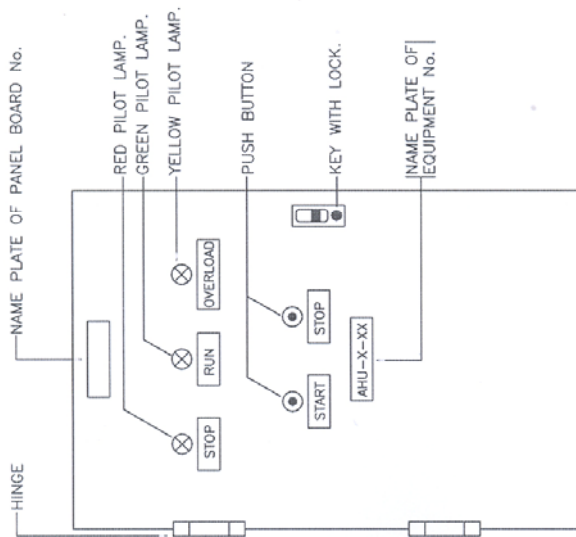
PIPE SIZE UP TO 2 1/2"

PIPE SIZE 3" AND LARGER



FLOOR MOUNTED AIR HANDLING UNIT PIPING DETAIL





(AHU PANEL BOARD OR VENTILATION FAN PANEL BOARD)

NOTE:

PANEL BOARD FOR 1 UNIT AHU OR FAN

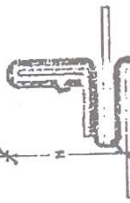
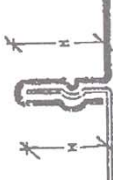
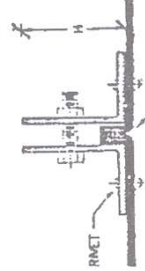
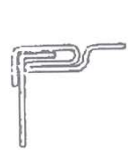
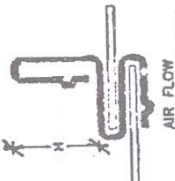
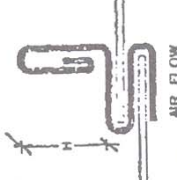
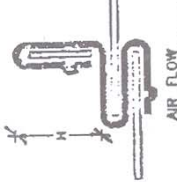
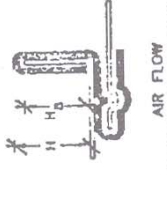
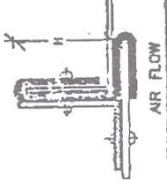
NOTE:

1. THIS TABLE FOR MOTOR 3Ø ONLY.
2. MOTOR LESS THAN 1HP SHALL BE DOL STARTING.CB 1P.15AT AND 2x2.5-THW,1x2.5-THW/G,1/2"IMC

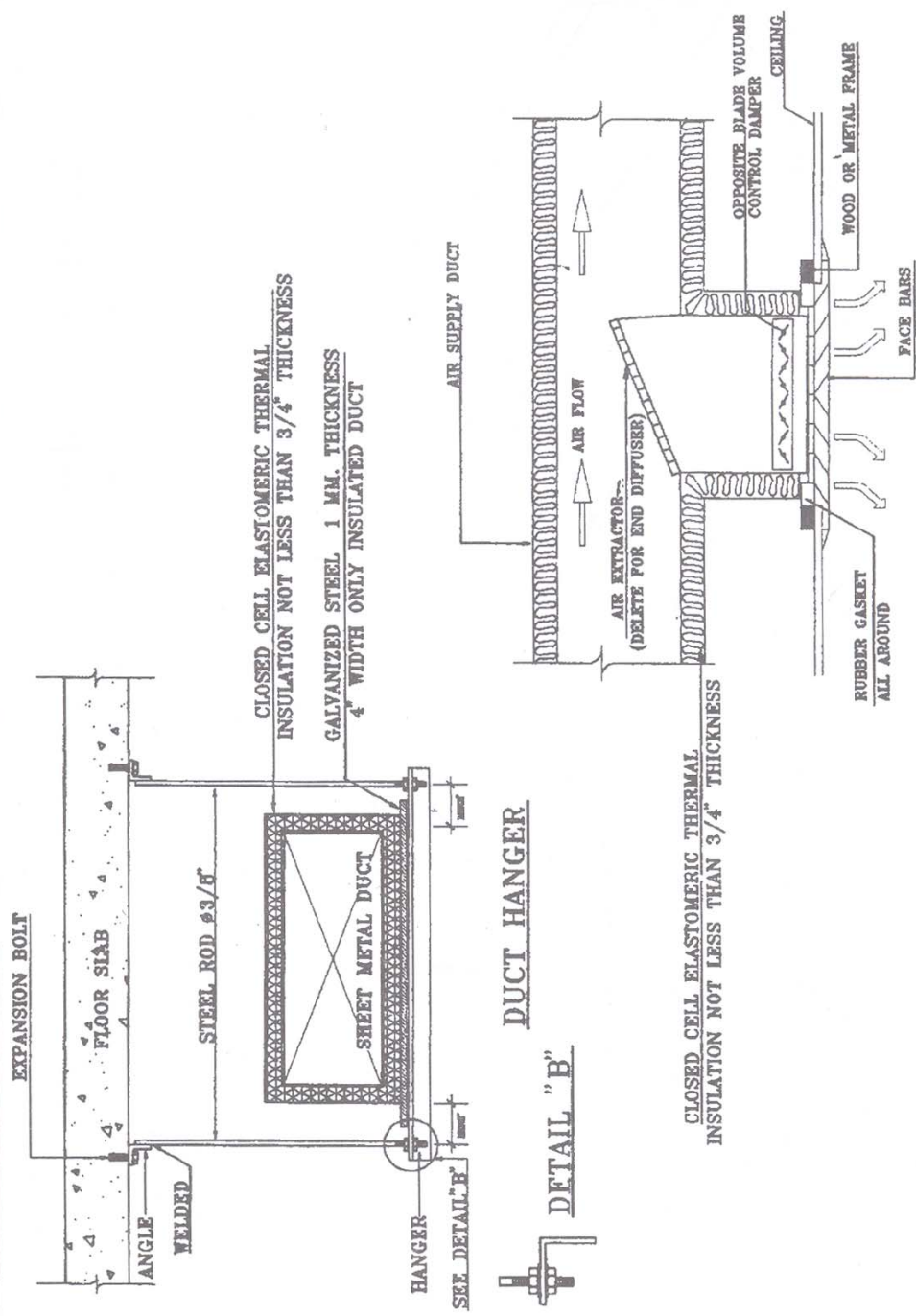
HP	CB.Selection-to accommodate motor starting		Size of Starter	Starter Type	CONDUCTOR AND CONDUIT	
	Direct on Line	Star-Delta				
	(AT) 415V,3,50Hz	(AT) 415V,3,50Hz				
1	15	-	0	DOL	3x2.5-THW	1x2.5-THW/G 1/2"IMC
1.5	15	-	0	DOL	3x2.5-THW	1x2.5-THW/G 1/2"IMC
2	15	-	0	DOL	3x2.5-THW	1x2.5-THW/G 1/2"IMC
3	15	-	0	DOL	3x2.5-THW	1x2.5-THW/G 1/2"IMC
5	30	-	0	DOL	3x2.5-THW	1x2.5-THW/G 1/2"IMC
7.5	-	40	1	Y-Δ	6x4-THW	1x4-THW/G 1"IMC
10	-	50	1	Y-Δ	6x4-THW	1x4-THW/G 1"IMC
15	-	60	1	Y-Δ	6x6-THW	1x6-THW/G 1 1/4"IMC
20	-	70	2	Y-Δ	6x10-THW	1x6-THW/G 1 1/2"IMC
25	-	70	2	Y-Δ	6x16-THW	1x6-THW/G 2"IMC
30	-	90	3	Y-Δ	6x16-THW	1x6-THW/G 2"IMC
40	-	90	3	Y-Δ	6x25-THW	1x10-THW/G 2"IMC
50	-	125	3	Y-Δ	6x35-THW	1x10-THW/G 2 1/2"IMC

DEE01

SIZING TABLE FOR CIRCUIT BREAKER , WIRING AND CONDUIT

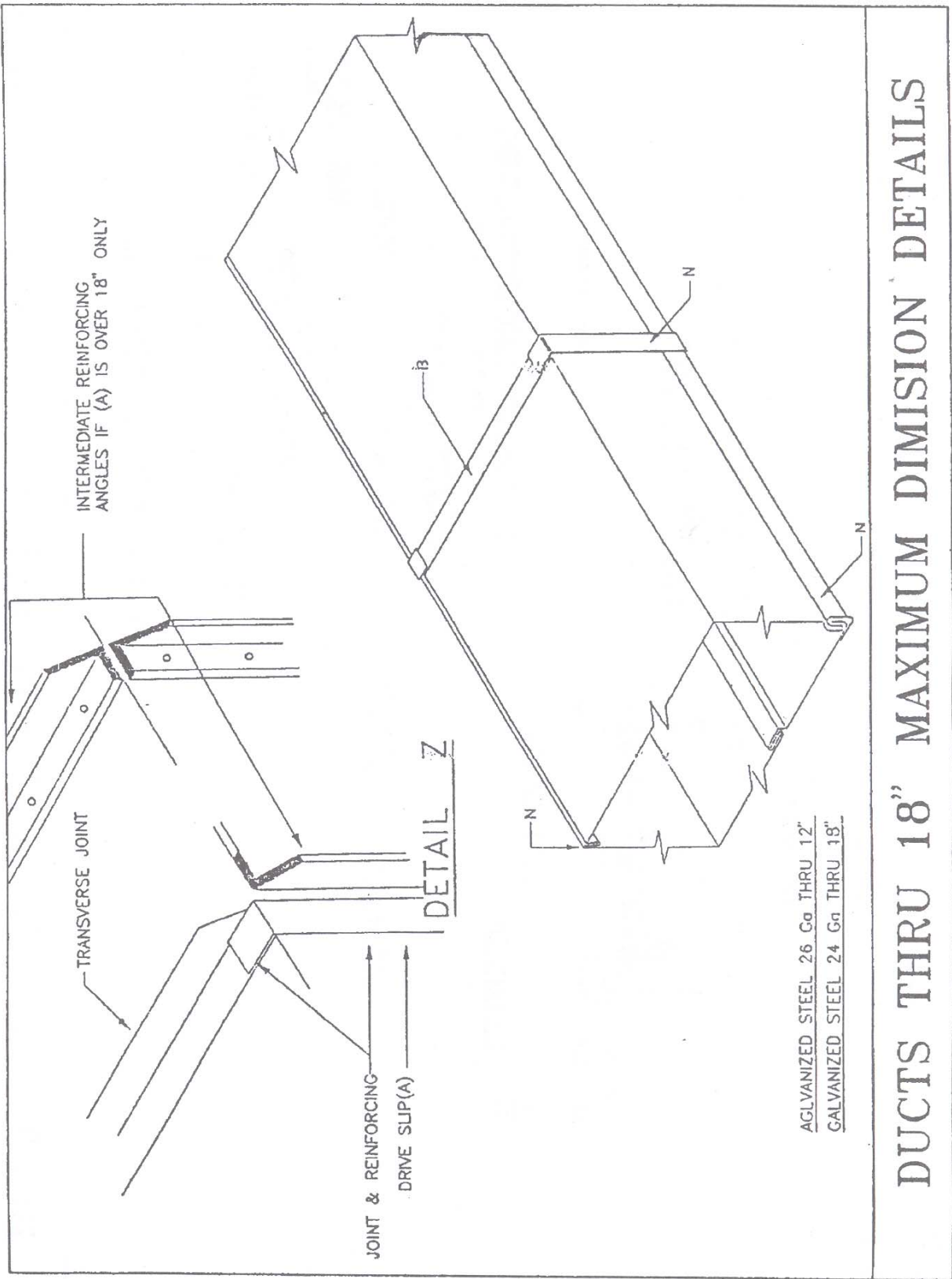
H = HEIGHT REFERRED TO IN DIMENSIONS							
							
(A) DRIVE SLIP AIR FLOW	(B) PLAIN "S" SLIP AIR FLOW	(C) HEMMED "S" SLIP AIR FLOW	(H) ANGLE SLIP AIR FLOW	(I) STANDING SEAM	(J) ANGLE REINFORCED STANDING SEAM	(M) MANIFOLD ANGLES GASKET RACKET	PITTSBURGH LOCK N
							
(E) BAR SLIP AIR FLOW	(F) ALTERNATE BAR SLIP (STANDING "S" SLIP) AIR FLOW	(G) REINFORCED BAR SLIP (CLEAT) AIR FLOW	(K) POCKET LOCK AIR FLOW	(L) ANGLE REINFORCED POCKET LOCK AIR FLOW			
				H = (HEIGHT DIMENSION) - UP TO 42" = 1" - 1/2" H = (HEIGHT DIMENSION) - 43" TO 96" = 2" H = (HEIGHT DIMENSION) OVER 96" = 2"			
DIMENSIONS OF LONGEST SIDE OF DUCT		GALVANIZED STEEL METAL GAUGES S.W.G.		ZINC COATING 1.00Z/FT ²			
THRU 12"		26 (0.50 mm.)		A.	B.	K.	
13" THRU 18"		24 (0.60 mm.)		A.	B.	K.	
19" THRU 30"		24 (0.60 mm.)		K.	C.	E. M.	1" x 1" x 1/8" x 4" cc.
31" THRU 42"		22 (0.80 mm.)		K.	E.	G. M.	1" x 1" x 1/8" x 4" cc.
43" THRU 54"		22 (0.80 mm.)		K.	E.	G. M.	1 1/2" x 1 1/2" x 1/8" x 4" cc.
55" THRU 60"		20 (1.00 mm.)		K.	E.	G. M.	1 1/2" x 1 1/2" x 1/8" x 4" cc.
61" THRU 84"		20 (1.00 mm.)		G.	H.	F. J. M.	1 1/2" x 1 1/2" x 1/8" x 4" cc.
85" THRU 96"		18 (1.20 mm.)		H.	J.	L. M.	1 1/2" x 1 1/2" x 3/16" x 2" cc.
OVER 96"		18 (1.20 mm.)		H.	J.	L. M.	2" x 2" x 1/4" x 2" cc.
REINFORCING ANGLE SIZE AND MAX. LONGITUDINAL SPACING BETWEEN TRANSVERSE JOINTS AND/OR INTERMEDIATE REINFORCING.							

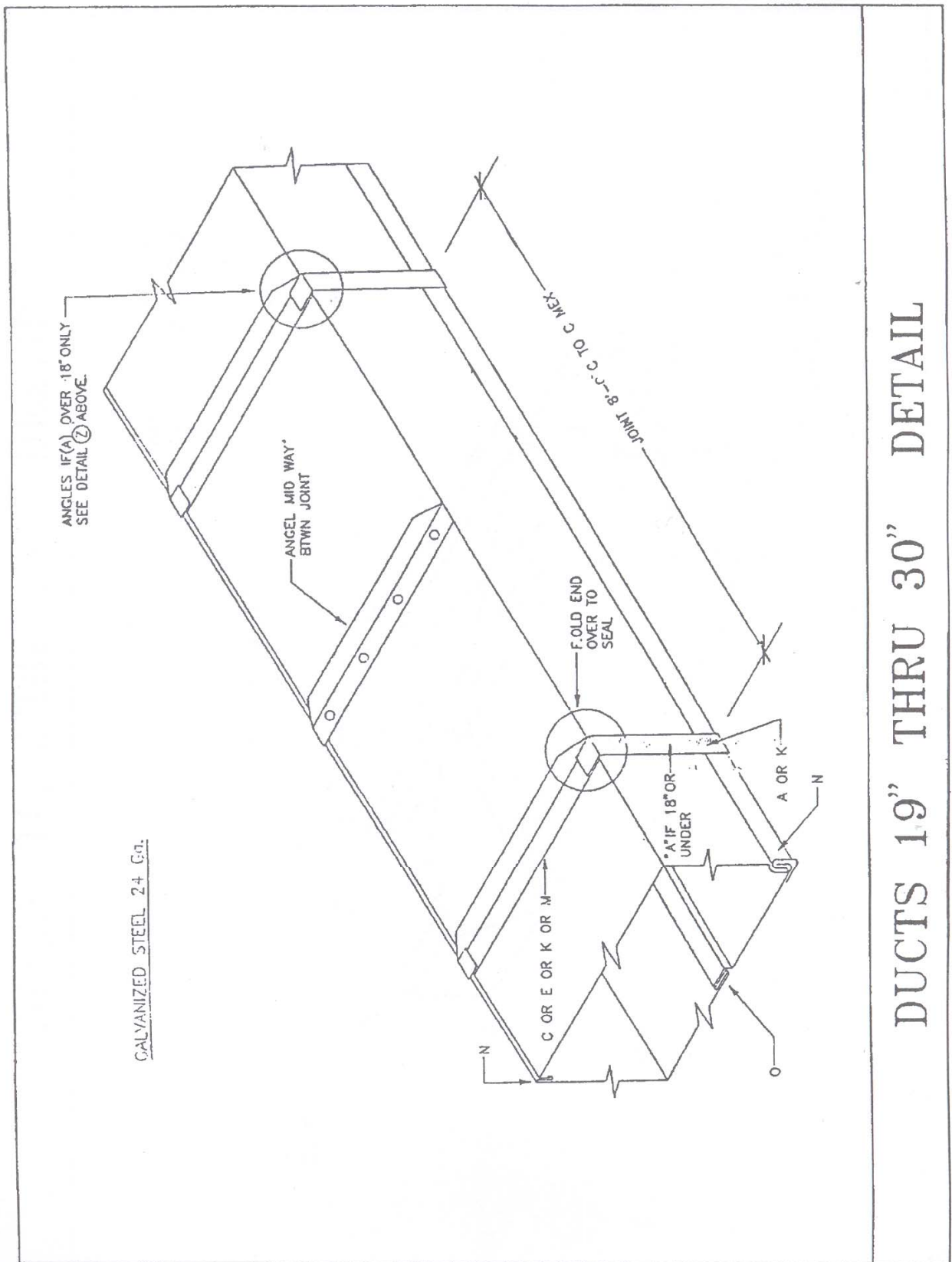
TYPICAL DUCT CONNECTION AND JOINT DETAIL



INSTALLATION OF SUPPLY AIR

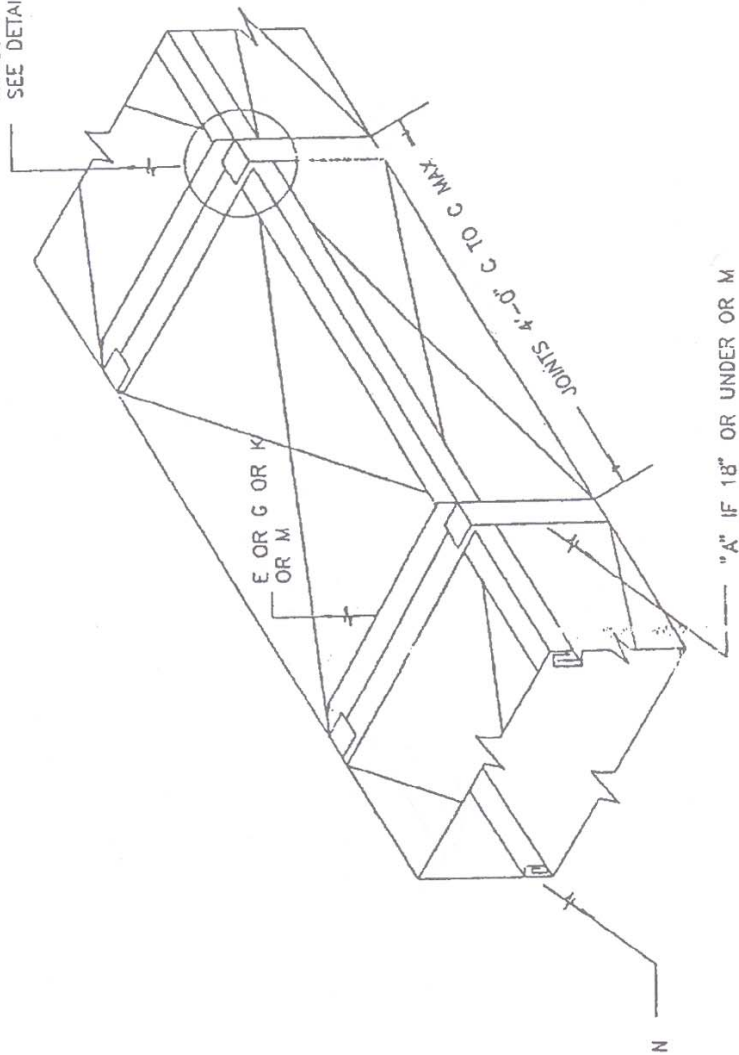
DUCT HANGER & INSTALLATION OF SUPPLY AIR





DUCTS 19" THRU 30" DETAIL

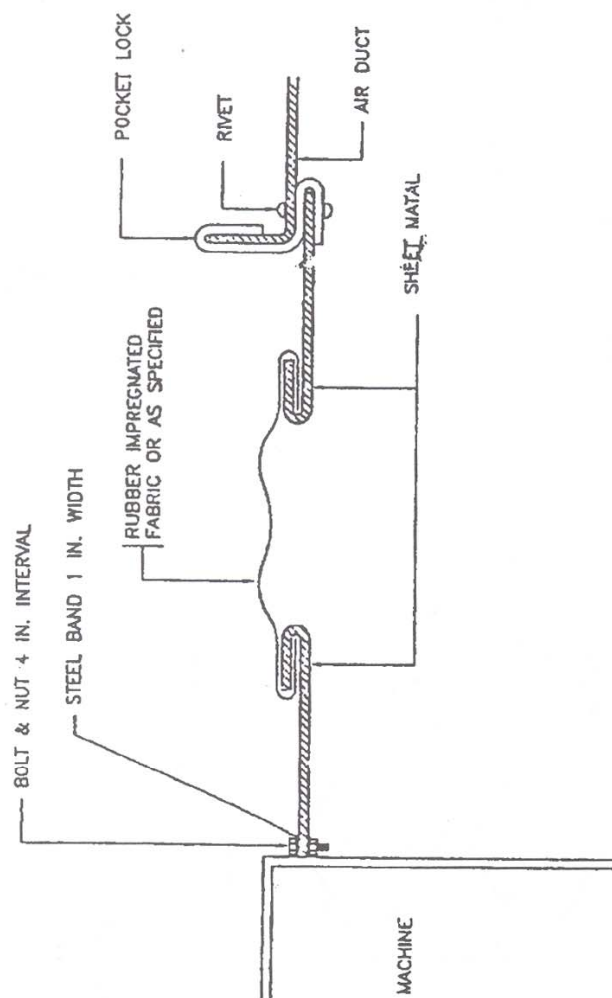
ANGLE IF (A) OVER 18" ONLY
SEE DETAIL Z ABOVE



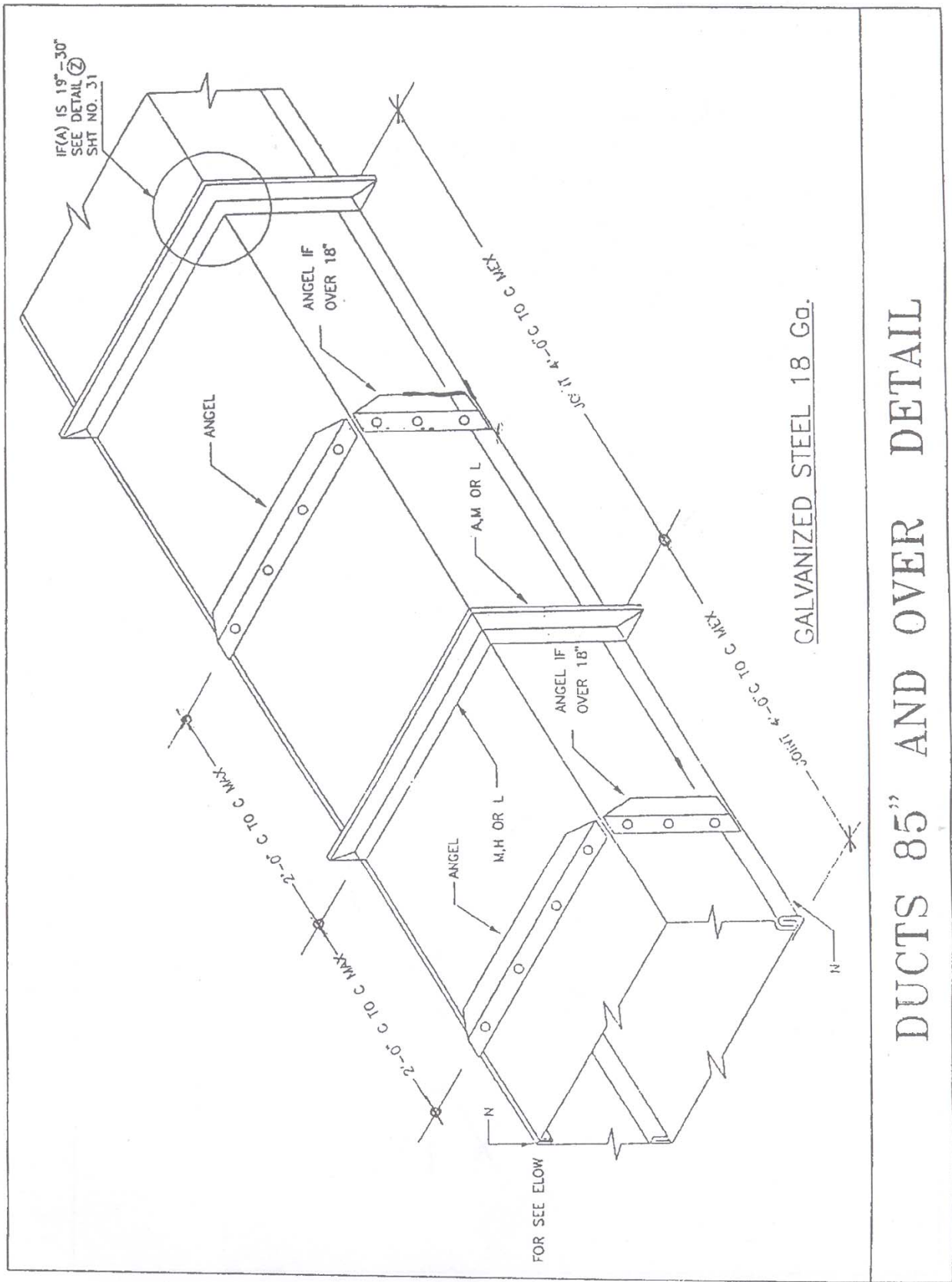
GAL. STEEL 22 Ga. TO 54"
GAL. STEEL 20 Ga. TO 60"

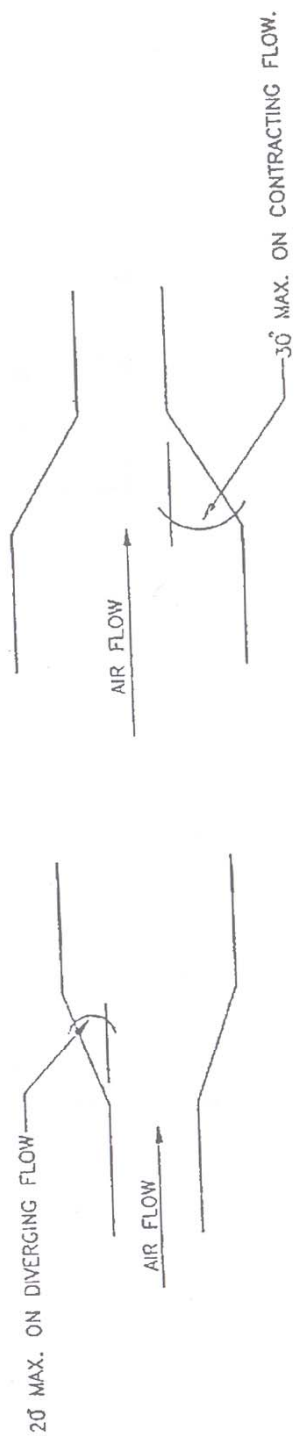
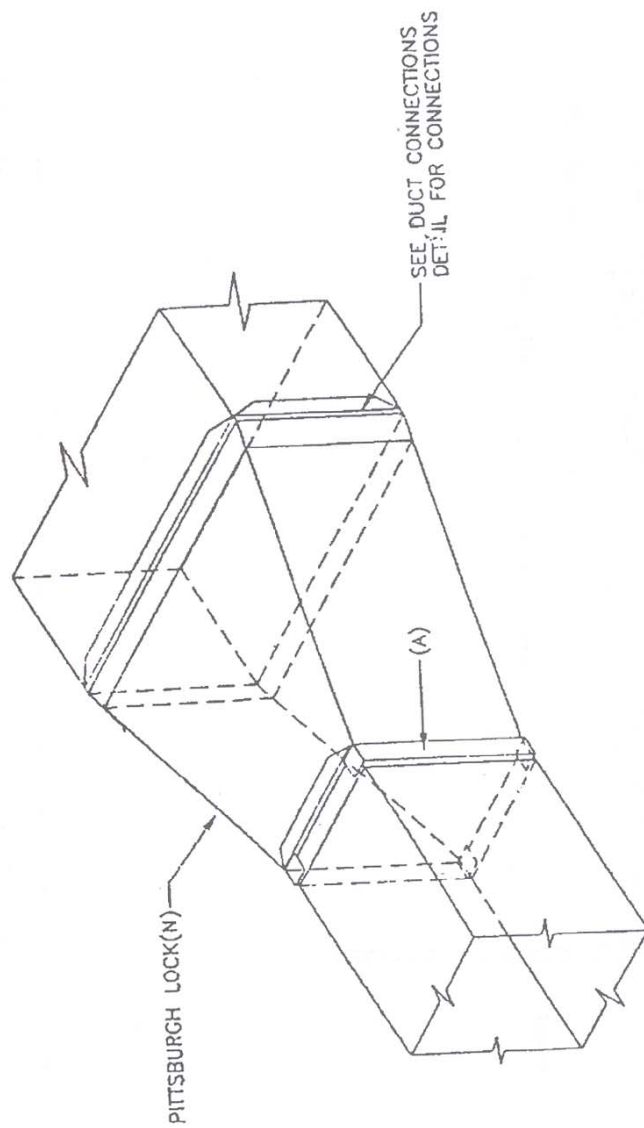
DUCTS 31" THRU 60" DETAIL



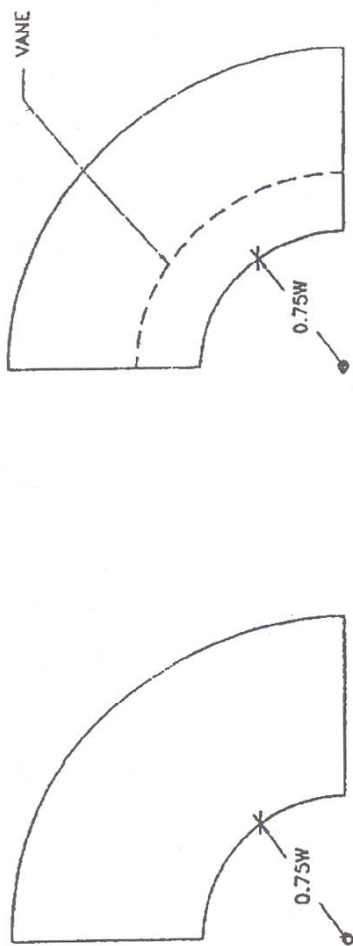


FLEXIBLE DUCT CONNECTION





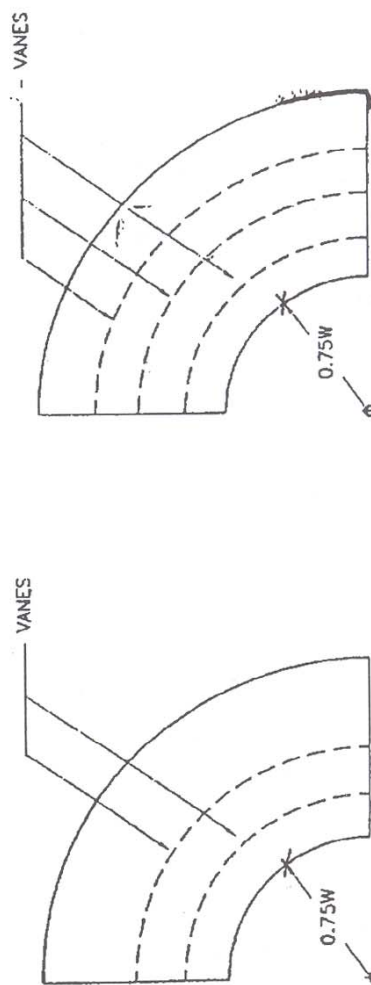
TAPERS-OFF SETS DETAIL



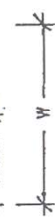
SINGLE VANE



DUCT WIDTH UP TO 12 INCHES. DUCT WIDTH 13-20 INCHES



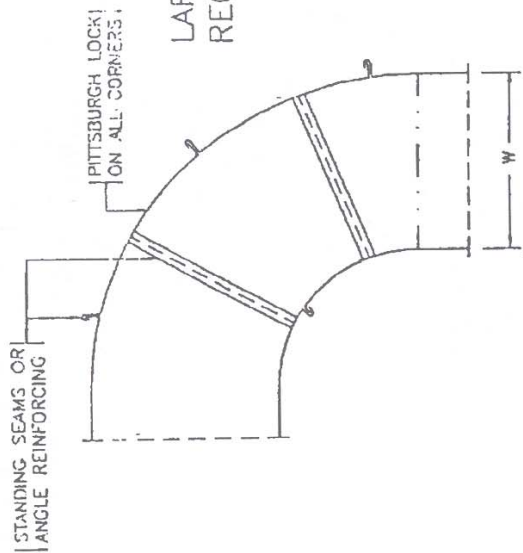
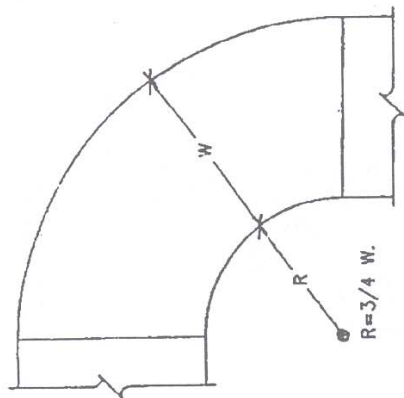
MULTIPLE VANES



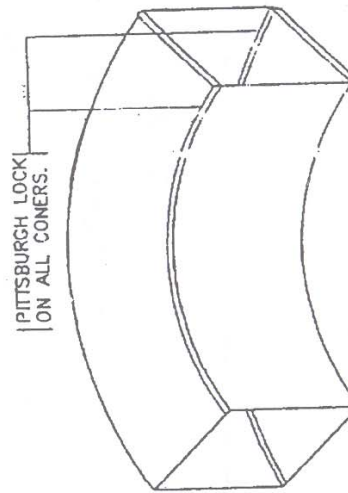
DUCT WIDTH 21-40 INCHES. DUCT WIDTH 41 INCHES AND LARGER.

RADIUS ELBOW TURNING VANES

STANDARD RADIUS ELBOW.

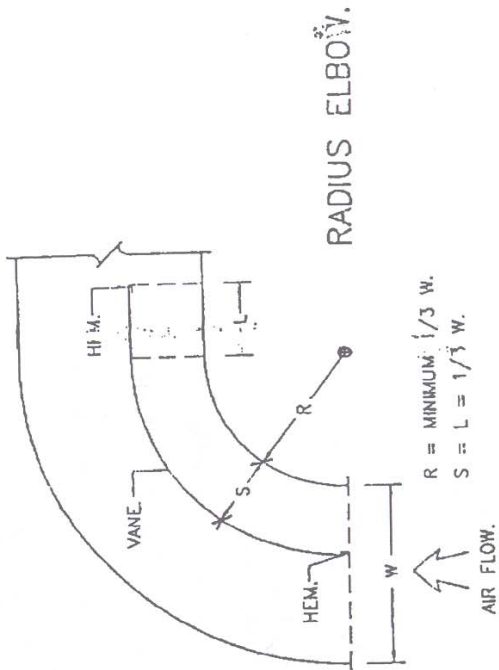


LARGE ELBOW CONSTRUCTION
REQUIRING MULTIPLE SHEETS.



SMALL ELBOW CONSTRUCTION SHORT.

SEE DUCT CONNECTION DETAILS CONNECTION.

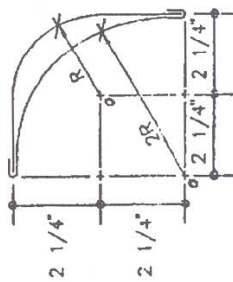


RADIUS ELBOW.

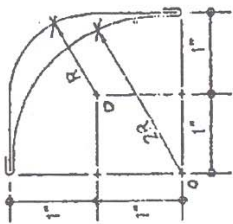
$$R = \text{MINIMUM } 1/3 W.$$

$$S = L = 1/3 W.$$

ELBOW CONSTRUCTION

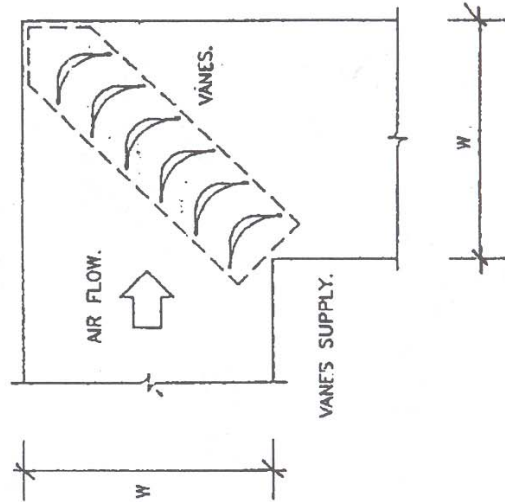


VANES FOR DUCT SIZE TO 20 INCHES WIDTH. VANES FOR DUCT SIZE 21 INCHES WIDTH AND LARGER.



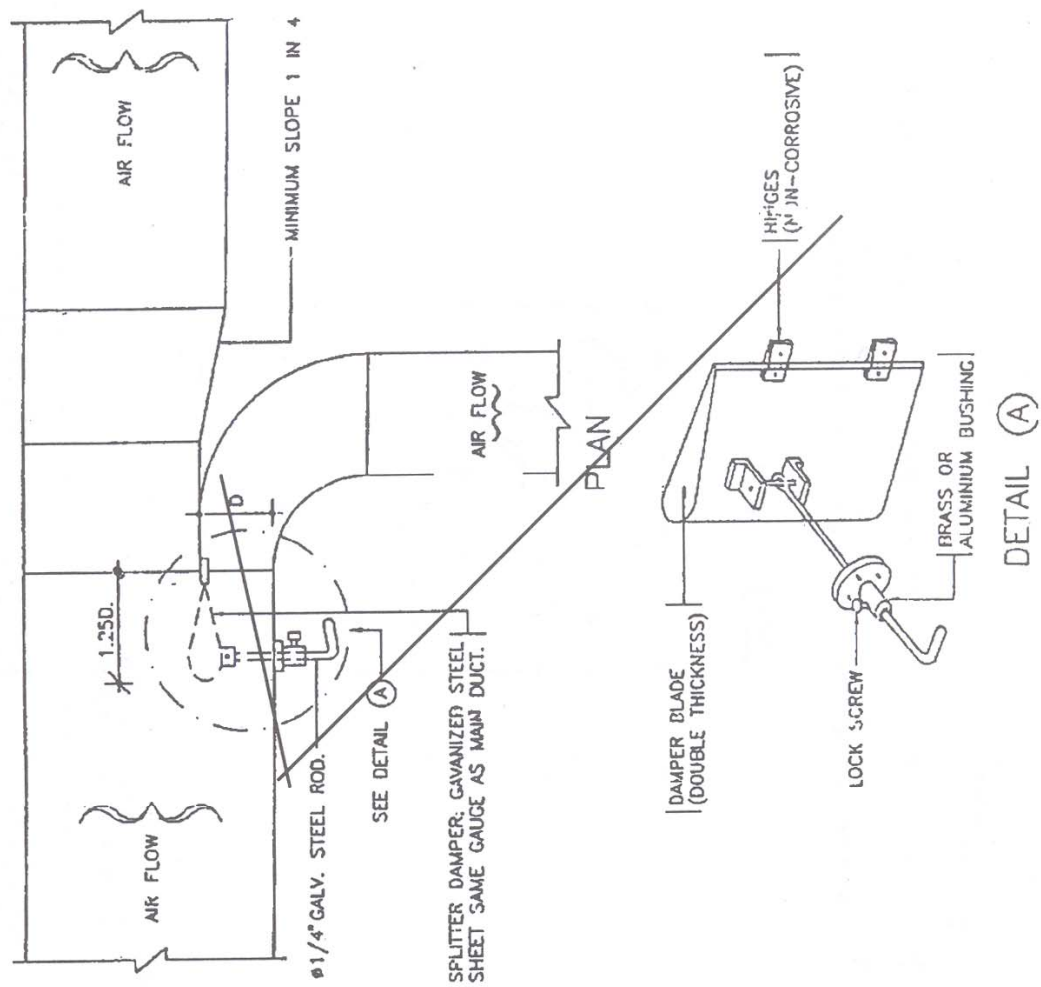
NOTE. NUMBER OF VANES REQUIRED EQUAL TO $3/4$ TIMES DUCT WIDTH IN INCH.

TURNING VANE.



NOTE. VANES ARE SUPPORTED BY SEPARATE FRAME BOLTED OR REVEYED TO ELBOW.

SQUARE ELBOW TURNING VANES



SPLITTER DAMPER